

# GFC-T | Thermal Gas Flow Controller

#### **ECONOMICAL SOLUTION**

An economical thermal solution, servicing broader applications and markets. Pivotal Systems' GFC-T offers a thermal MFC solution for a wide flow range from 2 SCCM to 200 SLM. At Pivotal Systems, we aim to significantly enhance fab productivity and capital efficiency by utilizing our innovative solutions.

#### Benefits of GFC-T

- Wide flow range 2 SCCM 200 SLM
- Economical solution
- Communications available in Analog, RS-485, DeviceNET, EtherCAT, Profibus, and Profinet

#### **Key Features**

- Pressure insensitive
- No fixed orifice
- Multi-gas configurable with 350+ gases supported



# **■** GFC-T Specifications

	Flow Range (N2 Equivalent)	2 sccm-200,000 sccm (200 slm) F.S.			
	Flow Accuracy	For bin sizes ≤50 slm:			
		Standard Option ±1% of Setpoint at 25–100% F.S. & ±0.25% of F.S. at 2–25% F.S.			
		For bin sizes >50 slm: ±2% F.S.			
Performance	Repeatability	±0.15% F.S.			
	Response Time	N2 Eqv flow rates 50 sccm-50 slm: 1s to ±1% F.S. of target SP for 10-100% F.S.			
	Response rime	N2 Eqv flow rates 50 slm-500 slm: 3s to ±2% FS of target SP for 10-100% FS			
	Leak Integrity	≤ 1E-9 atm·cc/sec (He)			
	Leak by Rate	<0.5% F.S.			
		For 2 sccm-5 slm: 0.05-0.35 MPa (7.25-50.76 psid)			
		For 5-23 slm: 0.07-0.25 MPa (10.15-36.26 psid)			
	Differential Pressure Range	For 23-50 slm: 0.14-0.35 MPa (20.30-50.76 psid)			
		For 50-200 slm: 0.15-0.30 MPa (21.75-43.51 psid)			
		Low pressure drops can be customized			
Operating Conditions	Maximum Operating Pressure	0.48 MPa (~70psid), high operating pressure version can be customized			
	Proof Pressure	1.03 MPa (~150psig), high pressure resistance version can be customized			
	Operating Temperature	Standard: 15-45°C			
	Temperature Coefficient	<0.05% F.S. / °deg C			
	Valve Type	For 2 sccm-50 slm: Normally Open (N/O), Normally Closed (N/C)			
		For 50 slm-200 slm: Normally Closed (N/C)			
	Wetted Surface Finish	5 μin Ra, Semi F19 compliant			
	Wetted Surface Material	SUS 316L UHP, Semi F20 compliant			
Materials		PCTFE or PFA valve seats			
	Fittings	1/4" VCR for 0-50 slm, 1/2" VCR for 50-200slm, C-Seal, W-Seal			
	Seals	Metal			
	ECAT	+24 VDC with M8 5-pin connector			
	DeviceNet	+24 VDC with M12 5-pin connector			
Electrical	Analog and RS-485	0-5V or 4-20mA I/O, Supports ±15 VDC 9-pin OR 24 VDC 9-pin			
	ProfiBus-DP	Supports 24 VDC 9-pin and Profibus I/O 9-pin			
	ProfiNet	+24 VDC with M8 5-pin connector			

Note: Pressure insensitivity (PI) is currently only released for N2 equivalent flow rates >100 sccm. Please contact your Pivotal Systems sales representative for any questions or requests.

# GFC-T Product Description Codes

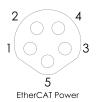
Code	Description	Option	Option Description
I	Base Model	GTS	GFC-T, Thermal GFC compliant to SEMI F2O and SEMI F19
II App		ST	Standard Application (15 °C- 45 °C)
	A I I I I	НА	5–100% Accuracy Option (15 °C– 45°C)
	Application	HT	High Temperature Application (up to 120 °C)
		LT	Low Temperature Application (-40 °C-Room Temperature)
		С	Multi-Gas Standard Bins
III	Configurability	X	Gas Configured
		PS60-010C	Bin-0: N2 Eqv 10 sccm F.S.
		PS61-030C	Bin-1: N2 Eqv 30 sccm F.S
		PS62-100C	Bin-2: N2 Eqv 100 sccm F.S
		PS63-300C	Bin-3: N2 Eqv 300 sccm F.S.
		PS64-001L	Bin-4: N2 Eqv 1,000 sccm F.S.
		PS65-003L	Bin-5: N2 Eqv 3,000 sccm F.S
IV	Bin Size	PS66-005L	Bin-6: N2 Eqv 5,000 sccm F.S.
		PS67-010L	Bin-7: N2 Eqv 10,000 sccm F.S.
		PS68-030L	Bin-8: N2 Eqv 30,000 sccm F.S.
		PS69-050L	Bin-9 N2 Eqv 50,000 sccm F.S.
			Special Semi Gas Code and Range.
		XXXX XXXX	For N2 Equivalent 51,000-200,000 sccm (51-200slm), gas
			configured is the only option
		01	1/4" VCR male
		02	1.125" C-seal
		03	1.125" W-seal
		12	1/4" Swagelok tube fitting male
V	Fittings	13	3/8" SwageLok tube fitting male
		14	1.5" C-seal
		15	1.5" W-seal
		16	1/2" SwageLok tube fitting male
		17	1/2" VCR male
VI	Valve Configuration	С	Normally Closed (N/C)
VI	vatve Corniguration	0	Normally Open (N/O) *
VII	Seals	М	Metal
VIII Communcatio		AW	Analog, 4-20mA, 24V Power Supply
		AX	Analog, 0-5 VDC, 24V Power Supply
		AY	Analog, 4-20mA, ±15V Power Supply
		AZ	Analog, 0-5 VDC, ±15V Power Supply
	Communcation & Power Supply Options	DU	RS485, 24V Power Supply
	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	DZ	RS485, ±15V Power Supply
		EZ	ECAT
		NZ	DeviceNet
		PZ	ProfiBus
		RZ	ProfiNet
		-	

<sup>\*</sup> Normally Open (N/O) configuration is only available on bin sizes up to 50 slm

Sample Standard Application Model Code								
I II III IV V VI VII VIII IX								
GTS	ST	С	PS61-030C	02	С	М	EZ	XXXX

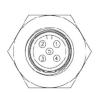
# **■ GFC-T Communication Protocols**

#### **EtherCAT**



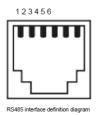
Pin	Signal
1	+24 VDC
2	CASE GND
3	PWR COM
4	RS485B
5	RS485A

#### DeviceNet



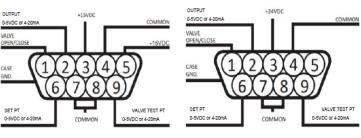
Pin	Signal		
1	Drain		
2	V+		
3	V-		
4	CAN_H		
5	CAN_L		

RS-485



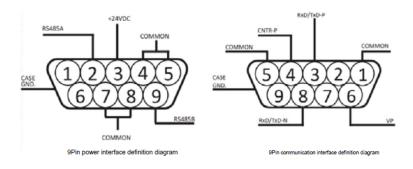
Pin	Signal		
1	No connection		
2	No connection		
3	RS485B		
4	RS485A		
5	No connection		
6	No connection		

#### Analog

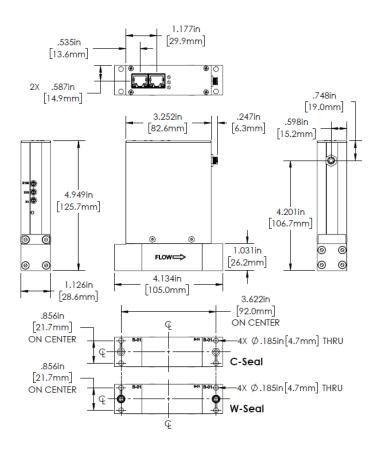


9-pin power interface definition diagram (±15 VDC) 9-pin power interface definition diagram (±24 VDC)

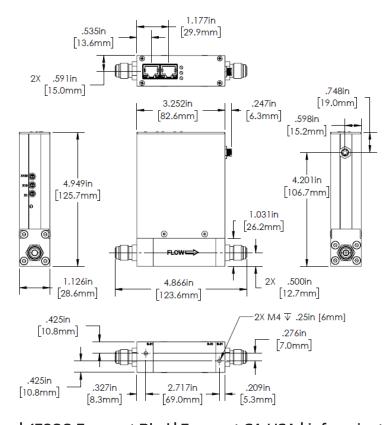
#### **Profibus**



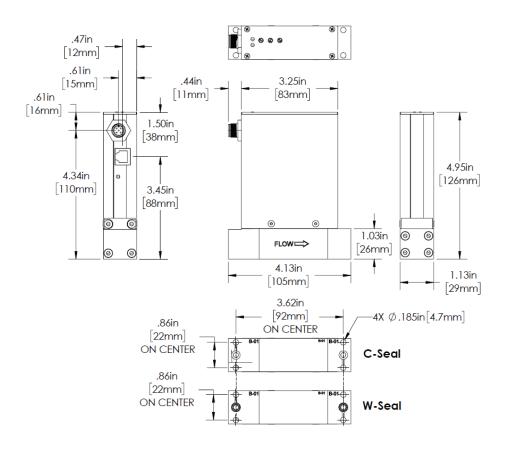
## GFC-T C-Seal & W-Seal ECAT Dimensions



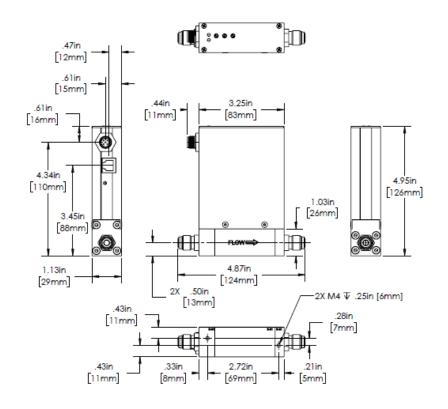
### GFC-T VCR ECAT Dimensions



## GFC-T C-Seal & W-Seal DNET Dimensions



### GFC-T VCR DNET Dimensions



# ■ GFC-T Gas Table

Available Gases					
((CH3)3Si)2NH	C2ClF5	i-C4H10	CClF3	F2	
(CF3CO)2O	C2F4	n-C4H10	Cd(CH3)2	Ga(C2H5)3	
(CH3)2CO	C2F6	C4H4O	CD4	Ga(CH3)3	
(CH3)2O	C2H2	1,2-C4H6	CF3COOH	Ge(C2H5)4	
(CH3)4H4Si4O4	trans-C2H2Cl2	1,3-C4H6	CF3I	Ge(OCH3)4	
(Si(CH3)3)2O	C2H2F2	1-C4H8	CF3OF	GeCl4	
(Si(CH3)2(OCH3))2O	C2H2F4	cis-2-C4H8	CF4	GeF4	
Air	C2H3Br	trans-2-C4H8	CH2Cl2	GeH4	
Al(C2H5)3	C2H3Cl	iso-C4H8	CH2F2	H2	
Al(C4H9)3	C2H4	C4H9OH-1	CH3Br	H2O	
Al(CH3)3	C2H4O	cyclo-C5F8	CH3CHO	H2S	
Ar	C2H5Cl	C5H12	CH3Cl	H2Se	
As(CH3)3	C2H5I	i-C5H12	CH3CN	HBr	
As(OC2H5)3	C2H5OH	C5H2F6O2	CH3F	НСНО	
AsCl3	C2H6	C5H5N	CH3I	HCl	
AsH3	C2HCl2F3	cyclo-C5H8	CH3OH	HCN	
B(CH3)3	C2HCl3	C6F6	CH4	He	
B(i-OC3H7)3	C2HF5	cyclo-C6H12	CHCl2F	HF	
B(OC2H5)3	C2N2	C6H14	CHCl3	HI	
B(OCH3)3	C3F6	p-C6H4(CH3)2	CHClF2	IF5	
B2H6	C3F6O	C6H5CH3	CHF3	In(C2H5)3	
B5H9	C3F8	C6H5CHCH2	Cl2	In(CH3)3	
BBr3	C3H4	C6H6	CICN	Kr	
BCl3	1,2-C3H4	cyclo-C7H14	ClF3	MoF6	
BF3	C3H6	n-C7H16	СО	N(C2H5)3	
Br2	cyclo-C3H6	CBr2F2	CO2	N(CH3)3	
C(CH3)4	C3H8	CBrF3	COF2	N2	
C2Cl2F4	C3HF7	CCl2F2	COS	N2O	
C2Cl3F3	1,3-C4F6	CCl3F	CS2	N2O4	
C2ClF3	C4F8	CCl4	D2	Ne	
ND3	Si(CH3)2(OCH3)2	Zn(CH3)2	10% PH3 in Ar	2% B(CH3)3 in H2	
NF3	Si(CH3)4	0.05% B2H6 in Ar	15% PH3 in Ar	0.01% B(OCH3)3 in H	
NH(C2H5)2	Si(CH3)Cl3	0.5% B2H6 in Ar	5% SiH2Cl2 in Ar	0.001% B2H6 in H2	
NH(CH3)2	Si(OC2H5)4	1% B2H6 in Ar	2% SiH4 in Ar	0.01% B2H6 in H2	
NH2(C2H5)	Si(OCH3)4	5% B2H6 in Ar	5% SiH4 in Ar	0.05% B2H6 in H2	
NH2(CH2CHCH2)	Si2(CH3)6	15% B2H6 in Ar	8% SiH4 in Ar	0.1% B2H6 in H2	
NH2(CH3)	Si2Cl6	0.5% C3H6 in Ar	10% SiH4 in Ar	0.2% B2H6 in H2	
NH3	Si2H6	0.5% C3H8 in Ar	15% SiH4 in Ar	0.5% B2H6 in H2	
NO	SiCl3F	4% CH4 in Ar	20% SiH4 in Ar	1% B2H6 in H2	
NO2	SiCl4	10% CH4 in Ar	40% SiH4 in Ar	2% B2H6 in H2	
NOCL	SiF4	10% CO in Ar	C4H10 Mixture	3% B2H6 in H2	
02	SiH(CH3)3	10% GeH4 in Ar	4% O2 in CF4	5% B2H6 in H2	
03	SiH[N(CH3)2]3	30% GeH4 in Ar	8% O2 in CF4	10% B2H6 in H2	
P(CH3)3	SiH2(C2H5)2	2% H2 in Ar	9% O2 in CF4	20% B2H6 in H2	
P(OC2H5)3	SiH2(CH3)2	3% H2 in Ar	17% O2 in CF4	1% BCl3 in H2	
P(OCH3)3	SiH2[NH(C4H9)]2	4% H2 in Ar	20% O2 in CF4	5% C3H8 in H2	

## **GFC-T Gas Table**

Gas List						
PCl3	SiH2Cl2	5% H2 in Ar	5% O2 in CF4	1% CO and 24% CO2 in H2		
	SiH2F2	7% H2 in Ar	4% Ar in CH4	1% CO, 25% CO2 and 4%		
PF3				N2 in H2		
DU2(1, C4110)	SiH3(CH3)	8% H2 in Ar	2% C4H1O-N, 4% C3H8	20, 60 1330, 603 ; 113		
PH2(t-C4H9)			and 6% C2H6 in CH4	3% CO and 22% CO2 in H2		
PH3	SiH4	15% H2 in Ar	10% H2 in CH4	1% GeH4 in H2		
PO(OCH3)3	SiHCl3	45% He in Ar	0.06% AsH3 in H2	1.5% GeH4 in H2		
POCl3	Sn(CH3)4	1% NO in Ar	0.1% AsH3 in H2	8% GeH4 in H2		
ReF6	SO2	1% O2 in Ar	0.7% AsH3 in H2	10% GeH4 in H2		
Sb(CH3)3	T2	5% O2 in Ar	1% AsH3 in H2	0.005% H2S in H2		
SbCl5	Te(CH3)2	15% O2 in Ar	2% AsH3 in H2	2% HCl in H2		
Se(CH3)2	TiCl4	20% O2 in Ar	5% AsH3 in H2	10% HCl in H2		
SeF6	UF6	1% PH3 in Ar	7% AsH3 in H2	4% N2 in H2		
SF4	WF6	3% PH3 in Ar	10% AsH3 in H2	5% N2 in H2		
SF6	Xe	4% PH3 in Ar	15% AsH3 in H2	30% O2 in H2		
Si(CH3)(OCH3)3	Zn(C2H5)2	5% PH3 in Ar	50% AsH3 in H2	0.001% PH3 in H2		
0.1% PH3 in H2	5% CH4 in He	1% AsH3 in N2	10% H2 in N2	8.6% Ar in NF3		
0.12% PH3 in H2	30% C2H4 in He	7% AsH3 in N2	50% H2 in N2	9.4% Ar in NF3		
0.5% PH3 in H2	24% CO2 and 1% CO in He	0.05% B2H6 in N2	10% H2S in N2	5% F2 in NF3		
1% PH3 in H2	1% F2 in He	0.1% B2H6 in N2	30% H2S in N2	4% H2 in O2		
2% PH3 in H2	5% F2 in He	0.5% B2H6 in N2	10% H2Se in N2	20% He in O2		
3% PH3 in H2	10% F2 in He	0.8% B2H6 in N2	20% NH3 in N2	30% He in O2		
5% PH3 in H2	20% F2 in He	1% B2H6 in N2	10% NO in N2	50% He in O2		
10% PH3 in H2	10% GeH4 in He	2% B2H6 in N2	20% O2 in N2	1% B2H6 in SiH4		
15% PH3 in H2	20% GeH4 in He	3% B2H6 and 3% H2 in N2	0.1% PH3 in N2	10% N2 in SiH4		
20% PH3 in H2	4% H2 in He	4% B2H6 in N2	0.5% PH3 in N2	0.3% PH3 in SiH4		
50% PH3 in H2	4.5% H2 in He	5% B2H6 in N2	0.8% PH3 in N2	0.5% PH3 in SiH4		
10% Si2H6 in H2	4.5% H2(1.017) in He(1.426)	0.5% BCl3 in N2	1% PH3 in N2	0.8% PH3 in SiH4		
1% SiH3(CH3) in H2	5% H2 in He	1% BCl3 in N2	2% PH3 in N2	1% PH3 in SiH4		
10% SiH3(CH3) in H2	3% O2 in He	3% BCl3 in N2	3% PH3 in N2	2% PH3 in SiH4		
20% SiH3(CH3) in H2	10% O2 in He	0.05% C3H6 in N2	4% PH3 in N2	5% PH3 in SiH4		
2% SiH4 in H2	20% O2 in He	0.02% CO in N2	5% PH3 in N2	8% PH3 in SiH4		
5% SiH4 in H2	30% O2 in He	0.1% CO in N2	8% PH3 in N2	15% PH3 in SiH4		
10% SiH4 in H2	0.8% PH3 in He	1% CO in N2	10% PH3 in N2	20% PH3 in SiH4		
50% SiH4 in H2	1% PH3 in He	20% CO2 in N2	15% PH3 in N2	25% PH3 in SiH4		
20% SiHCl3 in H2	3% PH3 in He	20% F2 in N2	2% SiH4 in N2	50% PH3 in SiH4		
25% SiHCl3 in H2	4% PH3 in He	1% GeH4 in N2	4% SiH4 in N2	8% PH3 in H2		
40% SiHCl3 in H2	5% PH3 in He	10% GeH4 in N2	5% SiH4 in N2			
0.4% Zn(CH3)2 in H2	10% PH3 in He	1% H2 in N2	8% SiH4 in N2			
0.5% Ar in He	5% SiH3(CH3) in He	3% H2 in N2	10% SiH4 in N2			
2.5% B(CH3)3 in He	2% SiH4 in He	3.5% H2 in N2	15% SiH4 in N2			
0.1% BCl3 in He	3% SiH4 in He	3.9% H2 in N2	20% SiH4 in N2			
1% BCl3 in He	20% SiH4 in He	3.9% H2(1.017) in N2	50% SiH4 in N2			
5% BCl3 in He	40% SiH4 in He	4% H2 in N2	25% SiHCl3 in N2			
2.7% C2H4 in He	50% SiH4 in He	5% H2 in N2	5% Xe in Ne			
3% C2H4 in He	0.7% AsH3 in N2	9.4% H2 in N2	15% Xe in Ne			

If other gas configurations are required, please contact your sales representative

